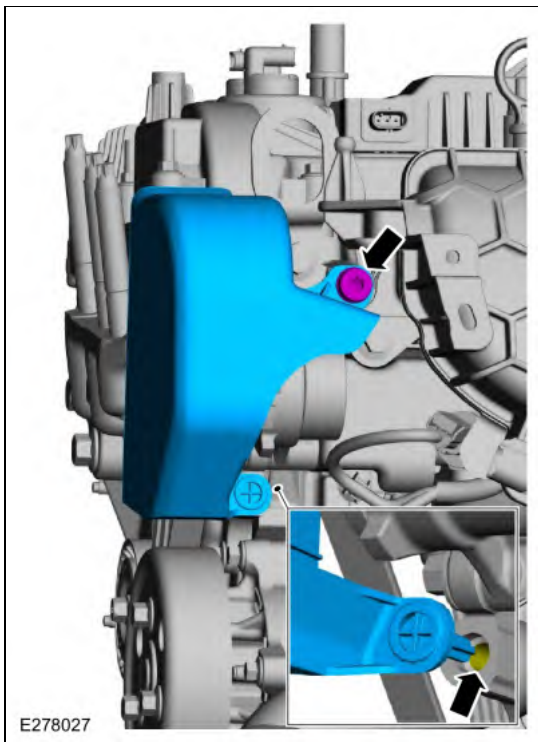
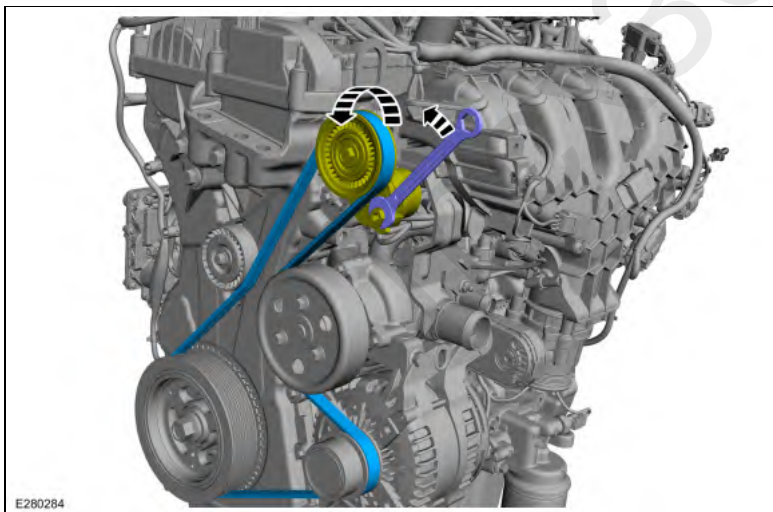




5.
 - Rotate the accessory drive belt tensioner counter clockwise.
 - Remove the accessory drive belt from the accessory drive belt tensioner pulley. Release the accessory drive belt tensioner and remove the accessory drive belt.



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** *Safety shield must be re-installed, to protect hands in the case of an un-expected start.*
 1. After installation, make sure the accessory drive belt is correctly seated on pulleys.